I-American Turret Press Instructions

RIGHT HAND OPERATION (DOWN-STROKE)

Note: This Turret Press is supplied with two priming systems. The SPECIAL "T" PUNCH is supplied as standard, along with the SPECIAL SHELL HOLDER ADAPTER to allow the use of this press with Lyman X SERIES Shell Holders.

The OLD STYLE "T" PUNCH Priming Punch is also available for those who wish to use J SERIES Shell Holders with this press.

REAR POST:

The post at the rear of the main column serves as a guide to align the Shell Holder Slide and to support the Turret when maximum pressure is applied. The Turret Support Screw (located at the end of this post) should be adjusted so that it is slightly (about 1/64") below the bottom edge of the Turret, but not touching the Turret itself.

TURRET:

The Turret Head contains four holes which are tapped to accept standard 7/8 x 14 thread reloading dies. For convenience, reloading dies should be positioned in reloading sequence.

In addition, one 7/8 x 14 Adapter is also provided. This adapter has an inside thread which will accept the drop tube on the #55 Powder Measure and allow the Measure to be mounted on the Turret.

LEFT HAND OPERATION (UP-STROKE)

UNTING:

To receive the full benefit of Turret Press leverage, your bench is both strong and stable. When the press is assembled for UP-Stoke operation, the legs should be securely fastened to the floor and positioned as closely as possible over one of these 5/16" bolts, with washers, are adequate to firmly secure your press. Position the base casting about 8 inches in the edge of the bench.

EMBLY:

Our Turret Press may be assembled for either UP or STROKE operation. Of the two, the Down-Stroke is usually preferred as it allows the operator to match the press handle with his right hand. Illustration 1 plains how to assemble the press to your preferred handle position. To position the handle, loosen the Allen set screw and insert the end of the press handle into the hole in the haft and retighten the set screw.

Primming Punch slips into the hole provided for it in casting and locks into place with the Allen set screw. One Adapter fits into the Shell Holder slide directly
Reloading Handbook

Lyman

Turn-Off Pressure

All-American

Lyman Products, Inc.

914 Rte. 142, Middlefield, Conn. 06455

$6.95 per Copy

cases, powder, primers, and much more...
up loads, Faster, more accurate loading, better...
膏 such topics: working
(a text book in itself)
ion. The Reference Section
can and loading information
book is crammed with
this all new, 300 page
"Reloading Handbook"
а copy of our most recent
another that you purchase
American Turner Press, we
Along with your All-

Lyman

Loading Speed and
May Be Adjusted

Turn-Off Pressure

Lyman

OPTIONAL EQUIPMENT

Lubrication and Care

define step

backed-off to afford seating primer by feel instead of a
depth of the primer. If you prefer the accuracy achieved by the
accuracy of seating the primer for correct seating of the primer and
to the rear of the shell holder. Make sure that a stop
handle by applying a light edge of the lubricant.

Lyman Products, Inc.

914 Rte. 142, Middlefield, Conn. 06455

$6.95 per Copy

cases, powder, primers, and much more...
up loads, Faster, more accurate loading, better...
膏 such topics: working
(a text book in itself)
ion. The Reference Section
can and loading information
book is crammed with
this all new, 300 page
"Reloading Handbook"
а copy of our most recent
another that you purchase
American Turner Press, we
Along with your All-

Lyman

Loading Speed and
May Be Adjusted

Turn-Off Pressure

Lyman

OPTIONAL EQUIPMENT

Lubrication and Care

define step

backed-off to afford seating primer by feel instead of a
depth of the primer. If you prefer the accuracy achieved by the
accuracy of seating the primer for correct seating of the primer and
to the rear of the shell holder. Make sure that a stop
handle by applying a light edge of the lubricant.

Lyman Products, Inc.

914 Rte. 142, Middlefield, Conn. 06455

$6.95 per Copy

cases, powder, primers, and much more...
up loads, Faster, more accurate loading, better...
膏 such topics: working
(a text book in itself)
ion. The Reference Section
can and loading information
book is crammed with
this all new, 300 page
"Reloading Handbook"
а copy of our most recent
another that you purchase
American Turner Press, we
Along with your All-

Lyman

Loading Speed and
May Be Adjusted

Turn-Off Pressure

Lyman

OPTIONAL EQUIPMENT

Lubrication and Care

define step

backed-off to afford seating primer by feel instead of a
depth of the primer. If you prefer the accuracy achieved by the
accuracy of seating the primer for correct seating of the primer and
to the rear of the shell holder. Make sure that a stop
handle by applying a light edge of the lubricant.

Lyman Products, Inc.

914 Rte. 142, Middlefield, Conn. 06455

$6.95 per Copy

cases, powder, primers, and much more...
up loads, Faster, more accurate loading, better...
膏 such topics: working
(a text book in itself)
ion. The Reference Section
can and loading information
book is crammed with
this all new, 300 page
"Reloading Handbook"
а copy of our most recent
another that you purchase
American Turner Press, we
Along with your All-

Lyman

Loading Speed and
May Be Adjusted

Turn-Off Pressure

Lyman

OPTIONAL EQUIPMENT

Lubrication and Care

define step

backed-off to afford seating primer by feel instead of a
depth of the primer. If you prefer the accuracy achieved by the
accuracy of seating the primer for correct seating of the primer and
to the rear of the shell holder. Make sure that a stop
handle by applying a light edge of the lubricant.

Lyman Products, Inc.

914 Rte. 142, Middlefield, Conn. 06455

$6.95 per Copy

cases, powder, primers, and much more...
up loads, Faster, more accurate loading, better...
膏 such topics: working
(a text book in itself)
ion. The Reference Section
can and loading information
book is crammed with
this all new, 300 page
"Reloading Handbook"
а cop of our most recent
another that you purchase
American Turner Press, we
Along with your All-

Lyman

Loading Speed and
May Be Adjusted

Turn-Off Pressure

Lyman

OPTIONAL EQUIPMENT

Lubrication and Care

define step

backed-off to afford seating primer by feel instead of a
depth of the primer. If you prefer the accuracy achieved by the
accuracy of seating the primer for correct seating of the primer and
to the rear of the shell holder. Make sure that a stop
handle by applying a light edge of the lubricant.

Lyman Products, Inc.

914 Rte. 142, Middlefield, Conn. 06455

$6.95 per Copy

cases, powder, primers, and much more...
up loads, Faster, more accurate loading, better...
膏 such topics: working
(a text book in itself)
ion. The Reference Section
can and loading information
book is crammed with
this all new, 300 page
"Reloading Handbook"
а copy of our most recent
another that you purchase
American Turner Press, we
Along with your All-

Lyman

Loading Speed and
May Be Adjusted

Turn-Off Pressure

Lyman

OPTIONAL EQUIPMENT

Lubrication and Care

define step

backed-off to afford seating primer by feel instead of a
depth of the primer. If you prefer the accuracy achieved by the
accuracy of seating the primer for correct seating of the primer and
to the rear of the shell holder. Make sure that a stop
handle by applying a light edge of the lubricant.